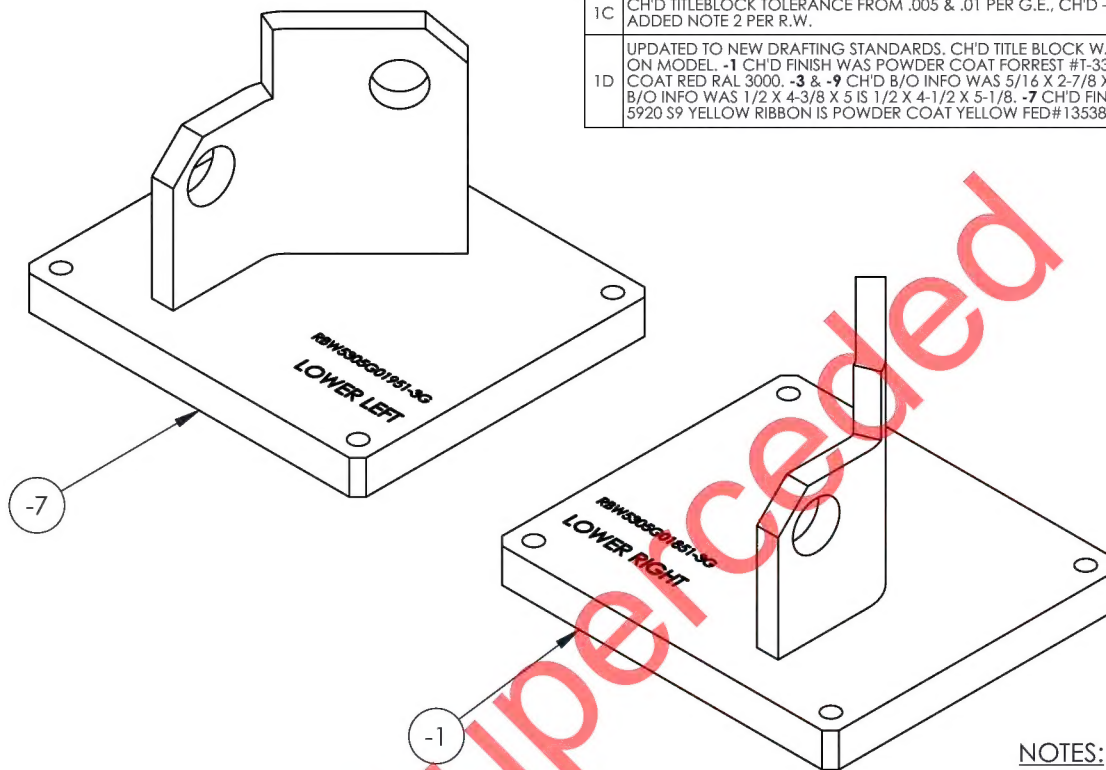


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	ROUNDED MOST TOLERANCES UP TO .01 PER DAVE.	5/19/2010	WP	DW
1	ADDED -3G TO TOOL NUMBER. DELETED CHAMFERS -3 & -9 PER DW. ADDED MACHINE ENGRAVE NOTE -5 PER RW.	4/8/2011	RJC	
1A	DELETED -3 THRU, FAR SIDE & CHAMFER FROM Ø.69 HOLE.	10/10/2011	RJC	
1B	CORRECT P.N. WAS RBW5385G81851-3G, ADDED P.N. ONTO PLATE FOR ENGRAVING.	3/6/2012	SE	RW
1C	CH'D TITLEBLOCK TOLERANCE FROM .005 & .01 PER G.E., CH'D -5 .44 TO (.50) DIMENSION AND ADDED NOTE 2 PER R.W.	4/4/2012	RJC	RW
1D	UPDATED TO NEW DRAFTING STANDARDS. CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED USED ON MODEL. -1 CH'D FINISH WAS POWDER COAT FORREST #T-3370 S9 RED WAGON IS POWDER COAT RED RAL 3000. -3 & -9 CH'D B/O INFO WAS 5/16 X 2-7/8 X 3-1/2 IS 5/16 X 3 X 3-3/4. -5 CH'D B/O INFO WAS 1/2 X 4-3/8 X 5 IS 1/2 X 4-1/2 X 5-1/8. -7 CH'D FINISH WAS POWDER COAT FORREST #T-5920 S9 YELLOW RIBBON IS POWDER COAT YELLOW FED#13538.	7/2/2014	DPD	RJC



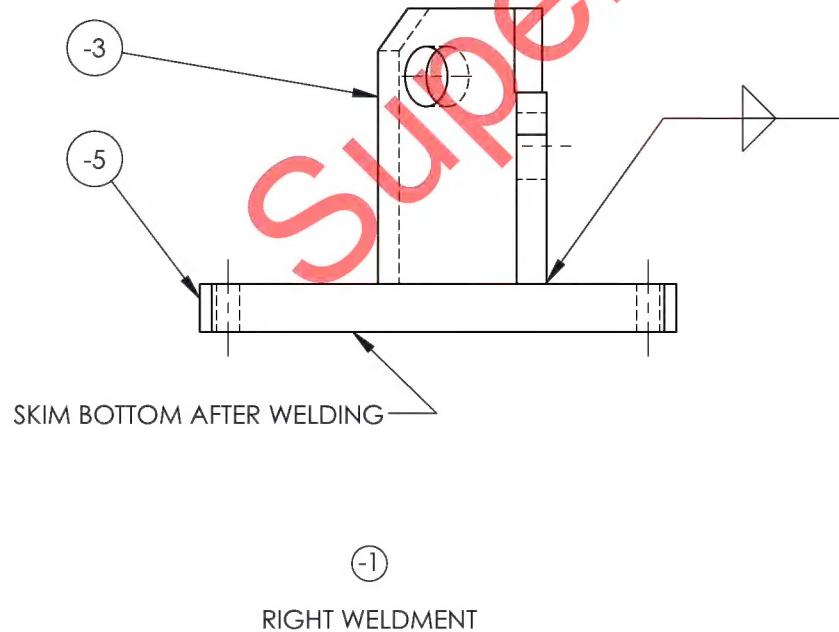
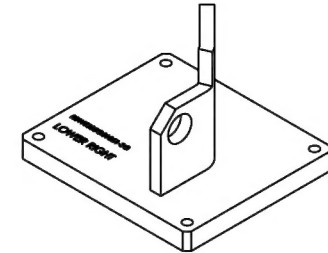
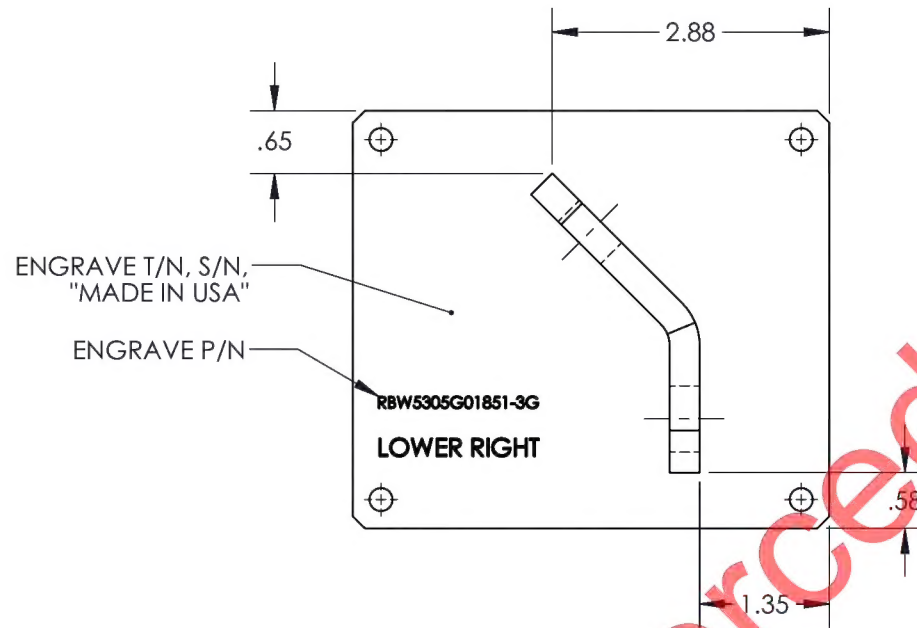
- NOTES:
1. LEFT WELDMENT MIRRORS RIGHT WELDMENT.
  2. PART OF KIT RBW5305G00131-3G.
  3. LOAD TEST EACH WELDMENT AT 750 - 800 LBS.
  4. REF. AGUSTA T/N: 3G5305G81851.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
	X		-1	1	RIGHT WELDMENT			2
	1		-3		RIGHT TAB	1018	5/16 X 3 X 3-3/4	3
1	1		-5		PLATE	1018	1/2 X 4-1/2 X 5-1/8	4
X			-7	1	LEFT WELDMENT			5
1			-9		LEFT TAB	1018	5/16 X 3 X 3-3/4	6
4	4	B/O	-11		HEX HEAD BOLT	STEEL	AN3-17A AIRCRAFT SPRUCE	NS
4	4	B/O	-13		FLAT WASHER	STEEL	AN960-10 AIRCRAFT SPRUCE	NS
ASSY -7	ASSY -1							

<b>DART</b> AEROSPACE	
TITLE <b>T/B LIFT FITTINGS</b>	
DWG NO. <b>RBW5305G81851-3G</b>	REV <b>1D</b>
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1	DRAWN BY: <b>DUERFELDT</b> APPROVED <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL <b>AW139</b>
SCALE 1:2	DATE 7/2/2014
SHEET 1 OF 6	

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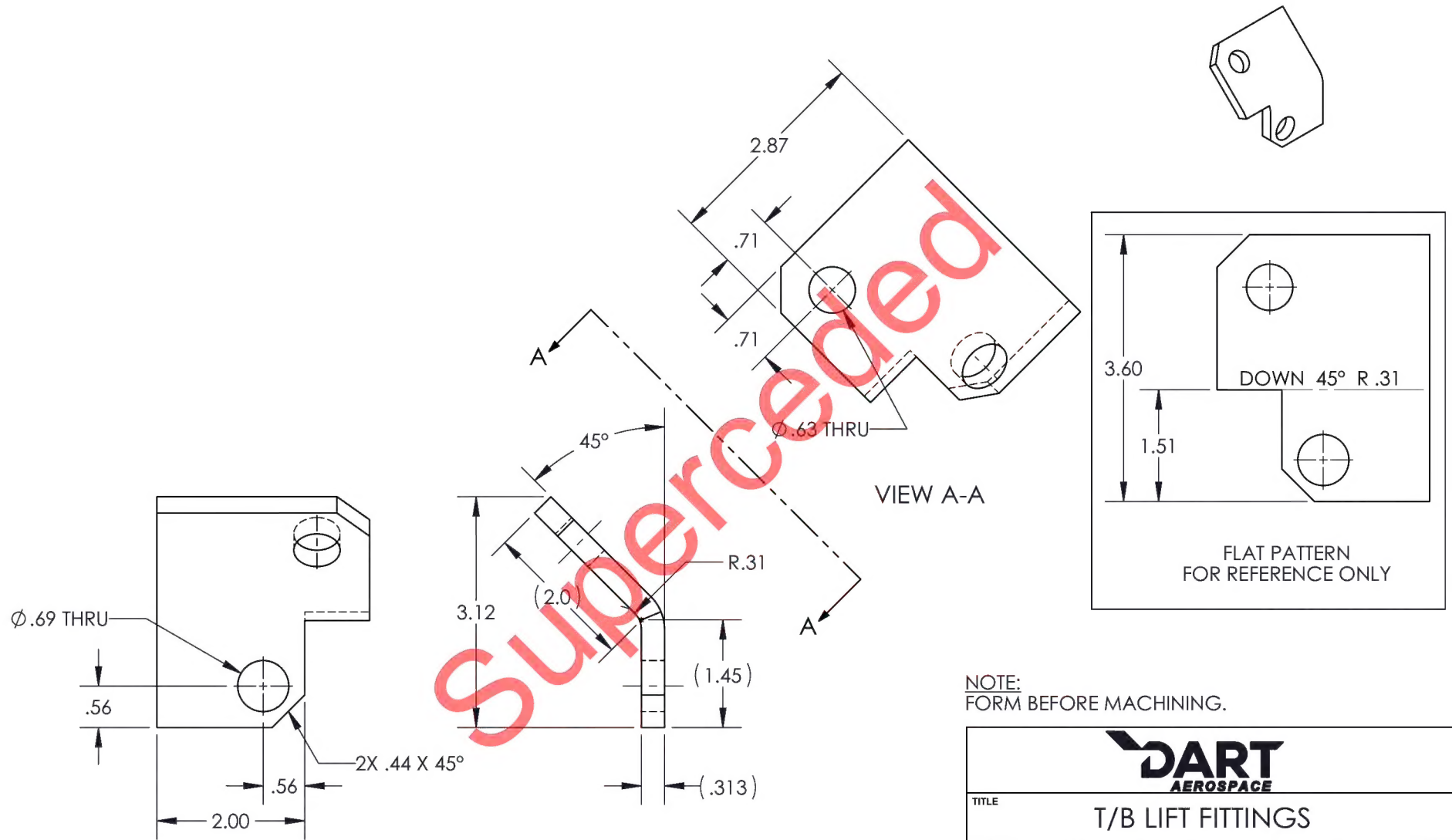
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1D	-1 CH'D FINISH WAS POWDER COAT FORREST #T-3370 S9 RED WAGON IS POWDER COAT RED RAL 3000.	7/2/2014	DPD	RJC



<b>DART AEROSPACE</b>	
TITLE <b>T/B LIFT FITTINGS</b>	
DWG NO. <b>RBW5305G81851-3G-1</b>	REV <b>1D</b>
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: <b>DUERFELDT</b> APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC RAL 3000 USED ON MODEL AW139
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE <b>1:2</b>	DATE <b>6/17/2014</b>
SHEET 2 OF 6	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



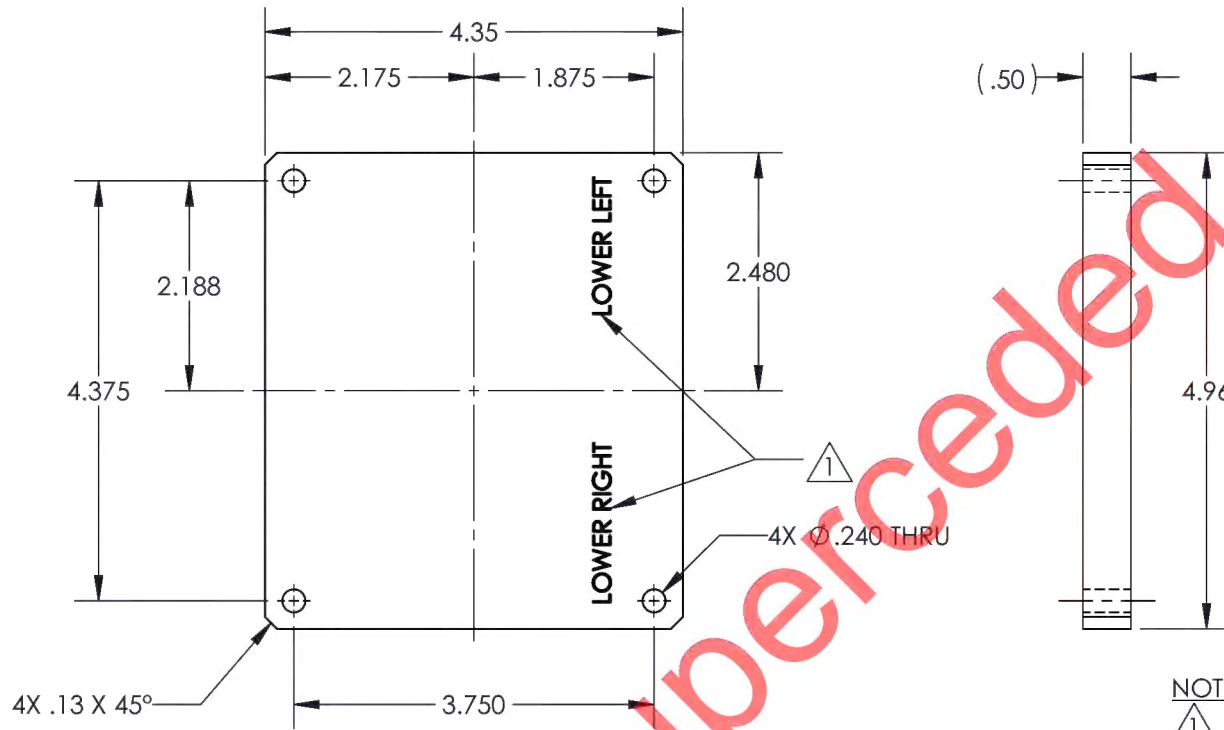
NOTE:  
FORM BEFORE MACHINING.

(-3)  
RIGHT TAB

<b>DART</b> AEROSPACE	
TITLE <b>T/B LIFT FITTINGS</b>	
DWG NO. <b>RBW5305G81851-3G-3</b>	REV <b>1D</b>
MAT'L 1018	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH SEE -1 WELDMENT
.X ± .1	ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW139
SCALE 1:2	DATE 6/17/2014
SHEET 3 OF 6	

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



NOTE:

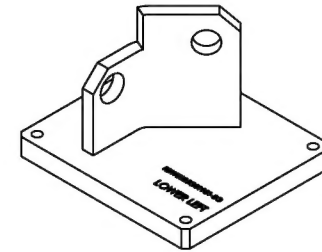
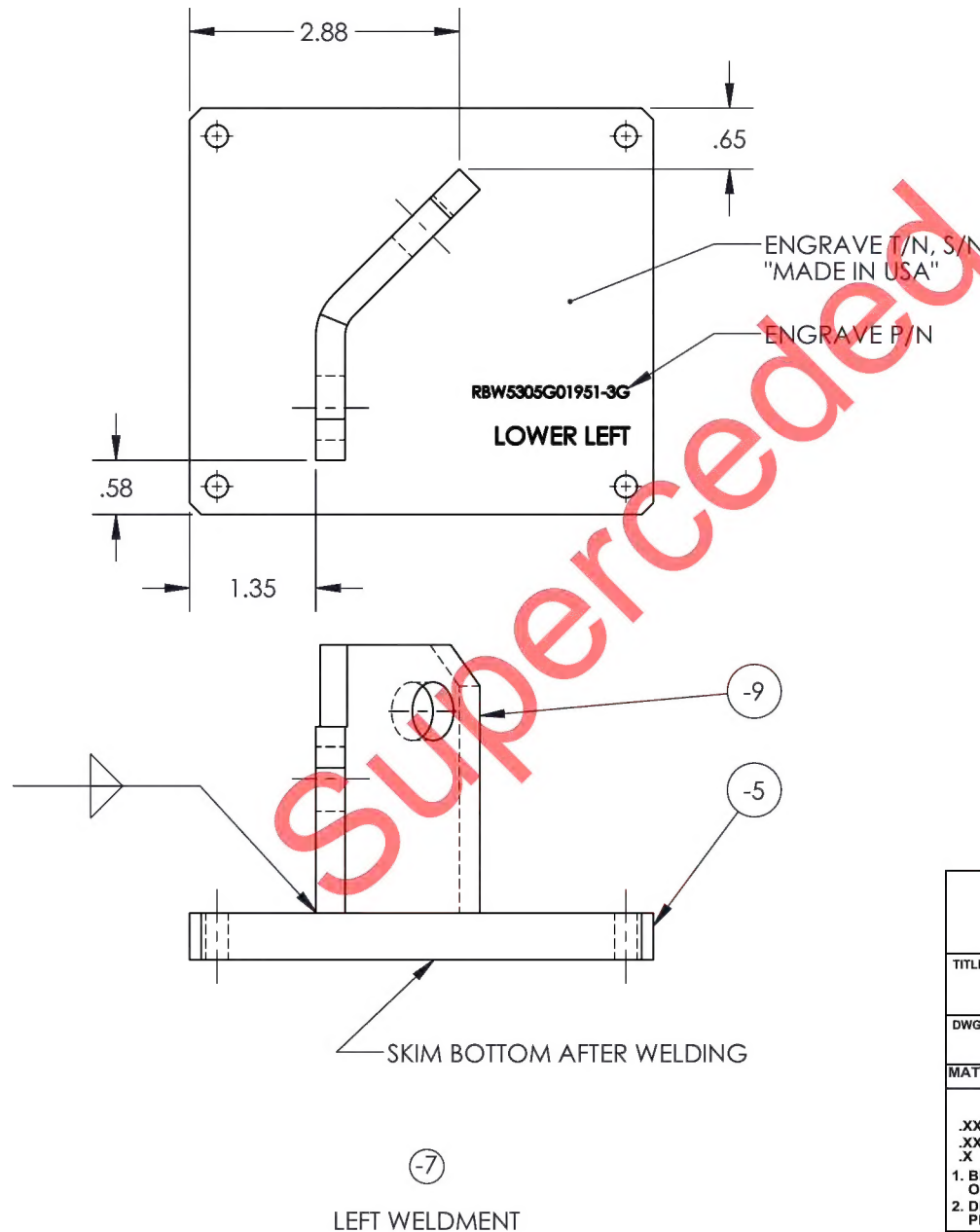
- 1 MACHINE ENGRAVE WORK INSTRUCTION:  
 FOR -1 WELDMENT: "LOWER RIGHT"  
 3/16" LETTER HEIGHT.  
 FOR -7 WELDMENT: "LOWER LEFT"  
 3/16" LETTER HEIGHT.


(-5)  
 PLATE

<b>DART</b> AEROSPACE	
TITLE T/B LIFT FITTINGS	
DWG NO. RBW5305G81851-3G-5	REV 1D
MAT'L 1018	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH SEE WELDMENTS
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	AW139
SCALE 1:2	DATE 6/17/2014
SHEET 4 OF 6	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1D	-7 CH'D FINISH WAS POWDER COAT FORREST #T-5920 S9 YELLOW RIBBON IS POWDER COAT YELLOW FED#13538.	7/2/2014	DPD	RJC

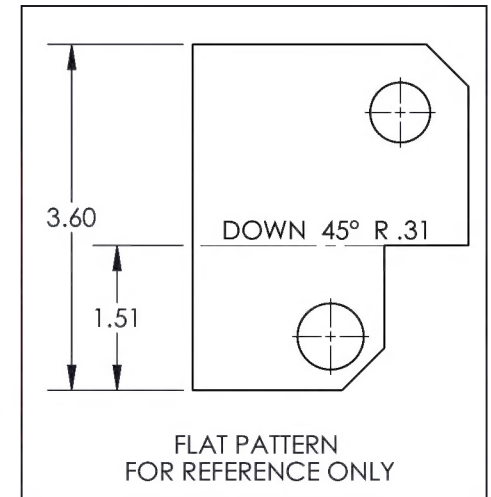
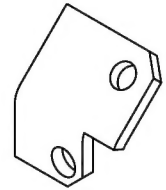
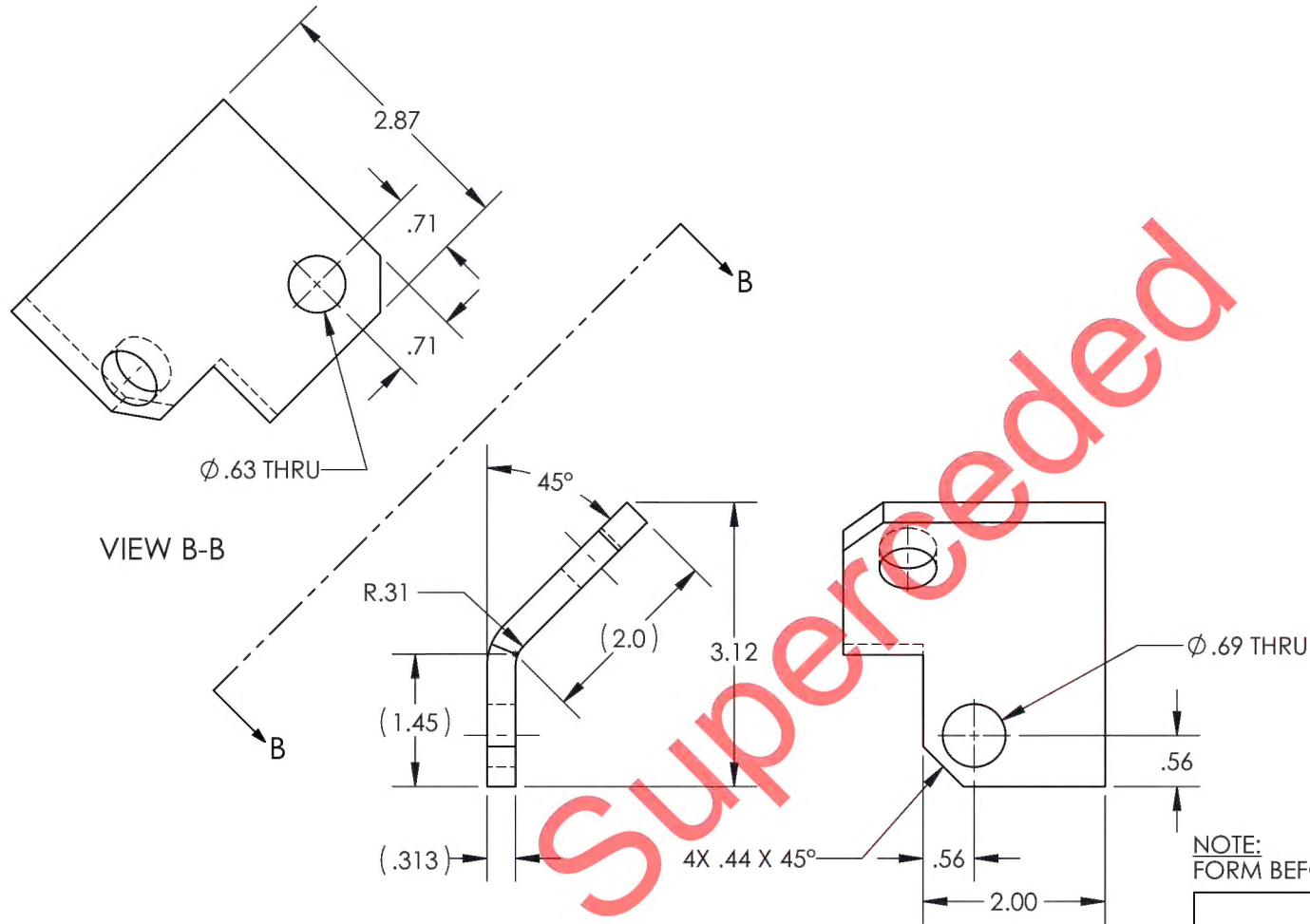


			
TITLE T/B LIFT FITTINGS			
DWG NO. RBW5305G81851-3G-7			REV 1D
MAT'L		DRAWN BY: DUERFELDT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .005		HEAT TREAT	
.XX ± .01		FINISH POWDER COAT YELLOW	
.X ± .1		SPEC FED #13538	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		AW139	
SCALE	1:2	DATE	7/2/2014
			SHEET 5 OF 6



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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



NOTE:  
FORM BEFORE MACHINING.

⑨  
LEFT TAB

<b>DART</b> AEROSPACE	
TITLE <b>T/B LIFT FITTINGS</b>	
DWG NO. <b>RBW5305G81851-3G-9</b>	REV <b>1D</b>
MAT'L 1018	DRAWN BY: <b>DUERFELDT</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <b>D Weil</b>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH SEE -7 WELDMENT
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	<b>AW139</b>
SCALE 1:2	DATE 6/17/2014
SHEET 6 OF 6	